

Simulation of stress waves induced by laser shock in an elastic plastic layered material GDR MePhy 2022

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Laser Shock Peening: generates residual stresses by laser impact (illustration: [Scius Bertrand et al., 2020] ).

**Compressive residual stresses** improve the fatigue resistance of materials [Peyre et al., 1996].



Laser spot diameter:  $\sim$  mm, pressure:  $\sim$  GPa, pulse duration:  $\sim$  10 ns, strain rate:  $\sim$  10^6 s^{-1}.

To properly study and implement the LSP process, precise numerical models leading to accurate results are necessary.

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Usual modeling approaches for LSP: **isotropic homogeneous** materials models with a **strain rate-dependent** plastic behavior.



Current modeling strategies: no influence of the **microstructure**  $\rightarrow$  irrelevant for **very small spot sizes** ( $\approx 10 \ \mu m$  for  $\mu$ LSP). **Problematic**: what is the influence of a heterogeneous model on the elasto-plastic stress wave propagation ?

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Stress wave propagation modeling: hyperbolic equation.

Starting from:

$$\begin{cases} \operatorname{div}(\boldsymbol{\sigma}) + \boldsymbol{f} = \rho(x) \frac{\partial \boldsymbol{v}}{\partial t} & \operatorname{dynamic equilibrium} \\ \boldsymbol{\sigma} = \mathbb{C}(x) : (\boldsymbol{\varepsilon} - \boldsymbol{\varepsilon}_p) & \operatorname{Hooke's law} \end{cases}, \qquad (1)$$

For small displacements and uniaxial strains, it becomes:

1D hyperbolic equation

$$\begin{pmatrix} \sigma_{11} \\ v_1 \end{pmatrix}_{/t} + \begin{pmatrix} 0 & C_{1111}(x) \\ \frac{1}{\rho(x)} & 0 \end{pmatrix} \begin{pmatrix} \sigma_{11} \\ v_1 \end{pmatrix}_{/x} = 0$$
 (2)

Uniaxial strains: state of the material along the **center of the impact** [Ballard, 1991].

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Illustrative example: homogeneous propagation.



Free surface

• Material model: isotropic, with **elastic perfectly plastic** behavior.

• Resolution with **finite differences** explicit time integration.

• Numerical scheme: **Godunov** with high resolution [Leveque, 2002].

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Illustrative example: homogeneous case.

Steel-like material: E = 210 GPa,  $\nu = 0.3$ ,  $\rho = 7800$  kg/m<sup>3</sup>,  $\sigma_{v} = 870$  MPa.



• The transition from elasticity to plasticity is marked by a plateau.

Elastic waves travel faster than plastic waves.

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Heterogeneous material modeling: laminate material.



• Laminate composed of **2 phases** with **periodic** pattern.

• phases locally **isotropic** and **elastic perfectly plastic** behavior.

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• Phases with **perfect** interfaces.

#### Free surface

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Current model: heterogeneous case.

Variations for elastic parameters only :  $E_1 = 216$  GPa,  $\nu_1 = 0.34$ ,  $E_2 = 202$  GPa,  $\nu_2 = 0.25$  ( $\rho_1 = \rho_2 = 7800$  kg/m<sup>3</sup>,  $\sigma_{y1} = \sigma_{y2} = 870$  MPa).



- The wave has two transition plateaus.
- Interfaces cause oscillations.

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Results: plastic strain spatial profile.

Heterogeneous plastic strains are critical for residual stresses.



- Plastic strains are discontinuous.
- **Problem:** this modeling requires a fine mesh  $\rightarrow$  long computation times (here  $\sim$  30 min for 1600 elements).

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**Problem**: how to reduce computation times while achieving similar results? **Solution**: find the most equivalent elastic-plastic homogeneous material.

 $1^{st}$  step: find the equivalent elastic behavior for the laminate.



Find  $\widetilde{\mathbb{C}}$  such that  $\overline{\sigma} = \widetilde{\mathbb{C}} : \widetilde{\varepsilon}_e = \langle \mathbb{C} : \varepsilon_e \rangle$ .

**Validity**: the typical length of the layers must be small before the wavelength of the stress wave [Capdeville et al., 2010].

Here:  $\sim$  10 layers within the stress wave.

2<sup>nd</sup> **step**: find the equivalent **plastic** behavior.

From local equations, compute the relation between  $\dot{\overline{\sigma}}$  and  $\dot{\overline{\varepsilon}}$  depending on how many phases plastify (illustrated below).



This model is able to predict the **effective elastic-plastic behavior**, and also the **localized** plastic strain.

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#### Numerical results of the homogenized model: localized plastic strains



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Numerical results of the homogenized model: localized plastic strains



The local plastic strains can be computed

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Numerical results of the homogenized model: localized plastic strains



- The local plastic strains can be computed.
- Stress wave oscillations prevent a total match.
- Here computations are  $\approx$  4-5 times shorter, for 600 elements.

### **Conclusions:**

- The stress wave propagation in an elastic plastic heterogeneous material was studied.
- First results show an influence on stress wave propagation and plastic strains profiles.
- The influence of the heterogeneous model was modeled by a homogenized behavior.
- The developments can be found in [Lapostolle et al., 2022, IJSS].

## **Outlooks and limitations:**

- The residual stresses can be computed via analytic models.
- Experimental validation is difficult.
- Current works : 2D propagation in monocrystals and polycrystals.

plastic strain field in polycrystal:



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Thank you for your attention ! Feel free to ask any questions lucas.lapostolle@ensam.eu

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# Notations

- *l* : size of smallest heterogeneity pattern
- L: length of the spatial domain
- x : spatial coordinate
- $\pmb{\sigma}$  : Cauchy stress tensor
- **f** : body forces
- $\rho: \ {\rm density}$
- v : velocity vector
- $\mathbb{C}$  : stiffness tensor
- $\varepsilon$ : total strain tensor
- $\varepsilon_p$ : plastic strain tensor
- $_{/x}$ : derivative with respect to variable x
- *E* : Young's modulus
- $\nu$  : Poisson ratio